

# Value Line

## 3234 AlumaMAX

### Installation Recommendations:

- No heat needed for application or removal of AlumaMax.
- Application temperature: 50° F / 10° C.
  - Keep in mind that surface temperatures may be higher than ambient temperature. (Example: Black asphalt)

### Surface Preparation:

- Surface needs to be dry and clear of debris before application.
- Sweeping the surface clean of debris in most cases will be enough to prepare the surface.
- With asphalt, oil stains can present adhesion issues. It is best to clean oils stains with a detergent to remove oil stains prior to installation.
- Pressure washing may be required to remove excessive debris that would inhibit adhesion.

### Walkway Installation:

- Peel back liner and place the graphic, adhesive side down, on to the desired installation area.
- For longer graphic installation, peel back liner 1"-2" and fold the liner, place graphic down and you can peel the liner back as you smooth the graphic by hand.
- Smooth the graphic from the center to the edge of the graphic
- We recommend going over the graphic with a hard rubber roller to ensure maximum contact with the surface.
- For larger graphics, AlumaMax can be tiled (edge to edge). As it is an aluminum based product there will be no shrinkage at the seams.

### Wall Installation:

- Use similar technique as applying it to the ground. On brick surfaces, you will need to work the AlumaMax into the grout area as you install the graphic. Pulling the liner off as you work the graphic into the recesses is suggested. AlumaMax is somewhat conformable, but in deep recesses other techniques may be required.

### Removal:

- Simply peel the graphic up at a 45° for best removal results.
- If adhesive residue remains, degreasers and other cleaning agents can be used, or the adhesive will break down over time.