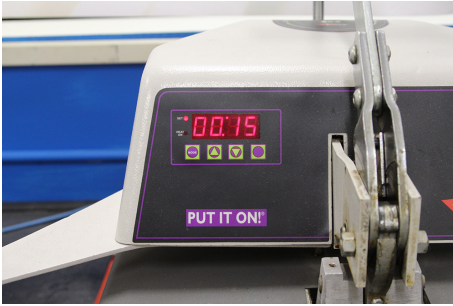
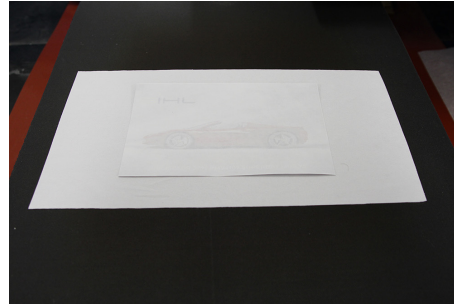


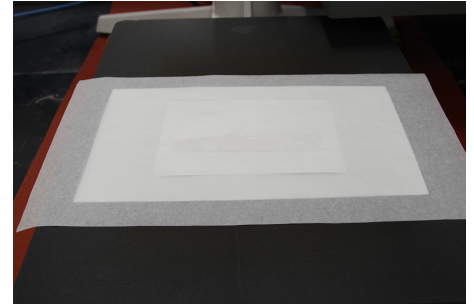
Sihl Dye Sublimation Guide



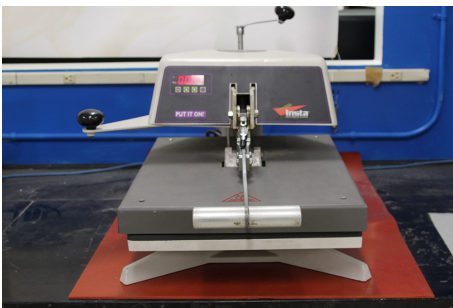
- Set Time / Heat / Pressure to proper settings
- Time / Heat / Pressure settings below



- Place print face down in desired spot
- For Impact prints, place tape on two corners so the print does not shift



- Place protective sheet between press and print



- Press print onto desired material
- Be sure to release pressure right at the proper time



- Carefully remove transfer material
- Material may be hot! An insulated glove may be required



- Peel print evenly from transfer paper and view finished image

	Media	Time	Temperature	Pressure
3277 SubliColor Premium	Fabric Metal	15 - 35 Sec 180 - 210 Sec 50 - 60 Sec	410 °F 340 °F 410 °F	46 - 55 PSI
3781 SubliColor SuperDry	Fabric Metal	20 Sec 140 - 180 Sec	410 °F 329 °F	46 PSI 48 PSI
3788 SubliColor EnVogue II	Fabric	14 - 25 Sec	400 - 410 °F	40 - 48 PSI
6865 SubliColor SuperSport	Fabric Metal	15 - 35 Sec 180 - 210 Sec 50 - 60 Sec	410 °F 340 °F 410 °F	46 - 55 PSI
3797 Sublicolor Impact II 120	Metal	180 - 210 Sec 50 - 60 Sec	340°F 410°F	40 - 60 PSI

We suggest that the customer perform tests on the target fabric to dial in the exact settings before proceeding with the project. The measurements provided are only initial starting points; different fabrics may require different settings.